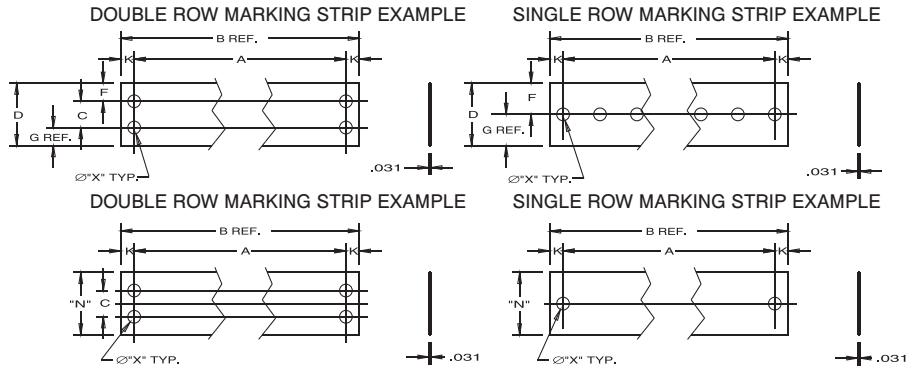


Marking and Insulator Strips

Kulka® marking strips serve as insulation between terminal blocks and chassis, as well as providing a marking surface for terminal identification. When specified, they can be printed to show terminal designations by numbers, letters, symbols or any combination thereof. Insulator strips offer the same properties, but do not provide space for terminal identification. Both marking and insulator strips can be supplied pre-mounted on the back of each block thereby simplifying assembly and inventory control.



Drawing and Dimensions:

Marking and insulator strips are available for Kulka® Terminal Blocks. These include double and single row/single row insulated turret.

Dimensions for insulator strips do not allow a marking surface.

Order Information:

FEED-THRU STYLE: For feed-thru terminal blocks, see styles 2, 3, 5, 6, 8, & 9 on page 110. Insert applicable feed-thru style designation in ordering code, i.e. Y, YSY, XY, 1904, 1921, 2000, 2004, 2020, 2021, 2104, 2120, 3000.

AVAILABILITY: Marking and insulator strips are available to fit most Kulka® Terminal Blocks. See SERIES reference numbers on pages 109 and 110 for a complete listing. If not listed, consult Customer Service for availability. Designate appropriate prefix (MS for marking strips or IS for insulator strip) in front of the SERIES number when ordering. Available materials: XP (general purpose laminate), XXXPFR (flame retardant), GME (glass cloth melamine), GEE (glass cloth epoxy).

Printing:

- Marking strips are available in many printing styles. The maximum number of characters per station is two (2).
- Please specify printing style.
- If unprinted marking strips are desired, insert the letter "X" in the printing style space of the ordering code.
- Printing is the standard method of marking.
- Printing color is silver (white) on dark surfaces and black on light surfaces.
PROTECTIVE COATING: Marking and insulator strips can be supplied with a fungus proof varnish (MIL-V-173A) cover coating. State on order: "coat after printing with MIL-V-173A varnish."

*See block dimension for overall length and mounting

Ordering Code:

Contact Customer Service for Availability of Materials

MS/IS	SERIES	MAT. CODE	FEED THRU (IF APPLICABLE)	NO. OF TERM	PRINT STYLE
MS	601	XP	Y	16	06A

Terminal Block Accessories

Marking Strip Dimensions - Single Row

Series	Style	Dimensions						
		D	F	G	K	W	X	N*
411	1, 2, 4	0.56	0.19	0.37	0.13	0.06	0.13	0.41
	5, 7, 8	0.88	0.44	--				
599 (799)	1, 2, 4	0.81	0.28	0.53	0.14	0.13	0.16	0.56
	5, 7, 8	1.13	0.56	--				
699 (899)	1, 2, 4	0.88	0.34	0.54	0.16	0.13	0.18	0.50
	5, 7, 8	1.13	0.56	--				
812 (912)	1, 2, 4	0.94	0.38	0.56	0.20	0.06	0.21	0.75
	5, 7, 8	1.31	0.66	--		0.13		

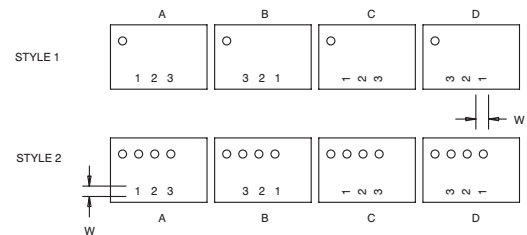
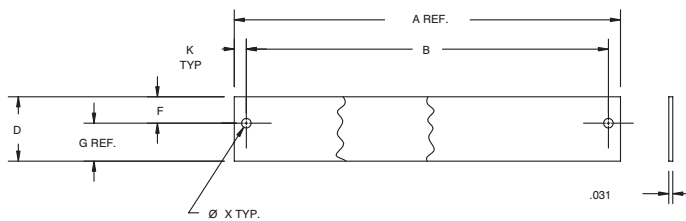
*N dimension to replace D dimension for insulator strips

mm = dim X 25.4

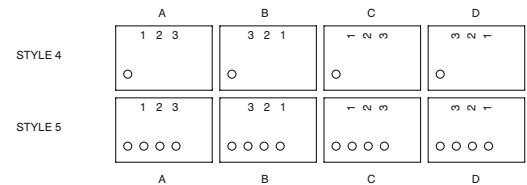
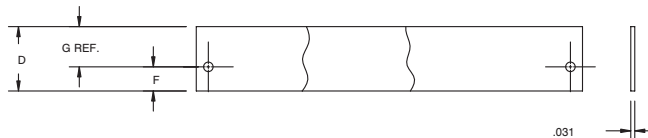
**Consult Customer Service on marking strips that are for terminal blocks with Z lugs.

For overall lengths, reference appropriate terminal block series A & B dimensions

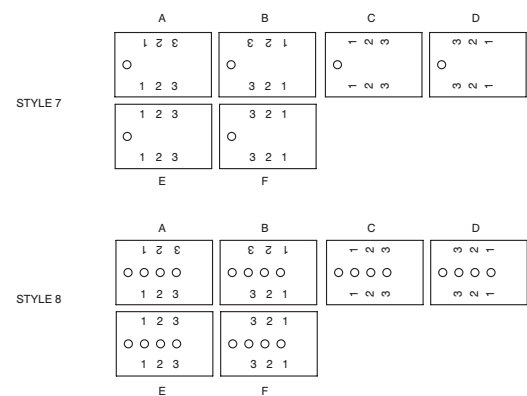
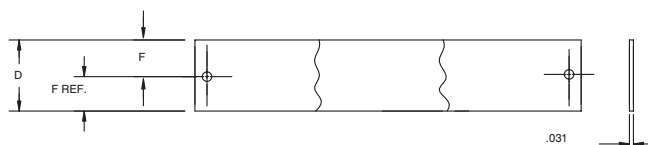
STYLES 1 & 2



STYLES 4 & 5



STYLES 7 & 8



For electronic drawings or 2D/3D CAD data, send request to drawings@marathonsp.com

Terminal Block Accessories

Marking Strip Dimensions - Double Row

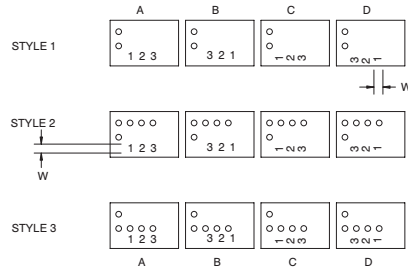
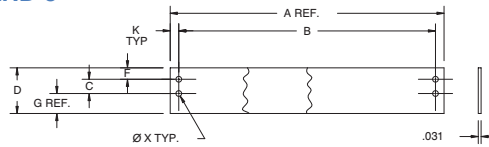
Series	Style	Dimensions							
		C	D	F	G	K	W	X	N*
410	1-6	0.25	0.75	0.19	0.31	0.12	0.06	0.13	0.41
	7, 8, 9		1.13	0.44	--				
600 (800)	1-6	0.31	1.13	0.28	0.53	0.14	0.13	0.16	0.69
	7, 8, 9		1.38	0.53	--				
601 (801)	1-6	0.42	1.31	0.34	0.55	0.16	0.13	1.75	0.88
	7, 8, 9		1.50	0.55	--				
602 (802)	1-6	0.50	1.50	0.41	0.59	0.20	0.13	0.21	1.06
	7, 8, 9		1.75	0.63	--				
603	1-6	0.63	1.88	0.59	0.66	0.22	0.13	0.23	1.31
	7, 8, 9		2.13	0.75	--				
604	1, 4	0.75	2.13	0.63	0.75	0.27	0.13	0.23	1.50
	7		2.50	0.88	--				
605	1, 4	0.88	2.69	0.81	1.00	0.31	0.13	0.27	1.81
	7		2.81	0.97	--				
670	1-6	0.31	1.19	0.28	0.60	0.14	0.13	0.16	0.88
	7, 8, 9		1.50	0.59	--				
671	1-6	0.42	1.50	0.34	0.73	0.16	0.13	0.18	1.13
	7, 8, 9		1.75	0.67	--				
672	1-6	0.50	1.63	0.41	0.72	0.20	0.13	0.21	1.31
	7, 8, 9		1.94	0.72	--				

*N dimension to replace D dimension for insulator strips
 **Consult Customer Service on marking strips that are for terminal blocks with Z lugs.

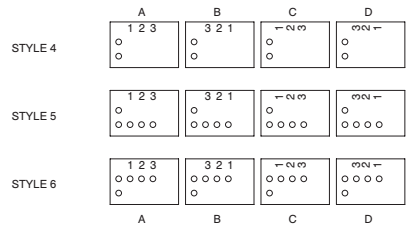
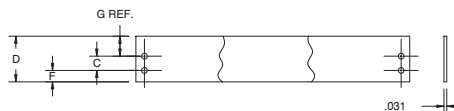
For overall lengths, reference appropriate terminal block series A & B dimensions

mm = dim X 25.4

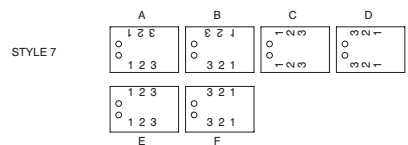
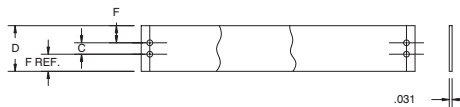
STYLES 1, 2 AND 3



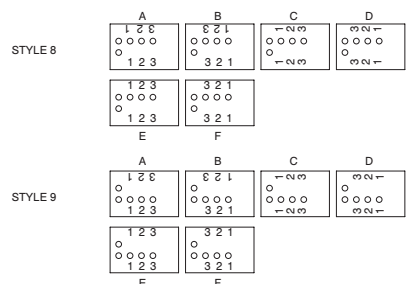
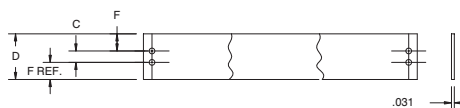
STYLES 4, 5 AND 6



STYLE 7



STYLES 8 AND 9



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